

PS3174 Universal Stacking Kit INSTRUCTIONS

TOOL(S) NEEDED

- Phillips screwdriver • •
- • •

1. Lay top unit on its back or side. Using a Phillips head screwdriver or screw gun, remove the four casters (Fig. 1).
2. Using a Phillips screwdriver or a screw gun, remove the six screws that retain the top on the bottom unit. Save the screws for re-use (Fig. 2).



Fig. 1

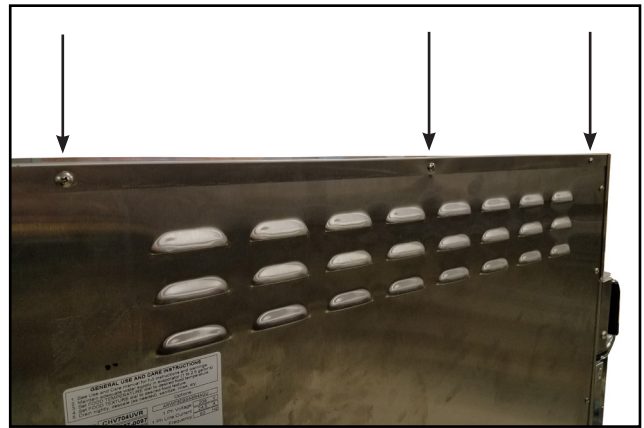


Fig. 2

3. Remove the top from the bottom unit and discard. Replace the top with the top provided in the kit. (Figs. 3 & 4).



Fig. 3



Fig. 4

- Using the screws removed in Step 2, mount the stacking kit brackets to the top of the bottom unit (Figs. 5 & 6).

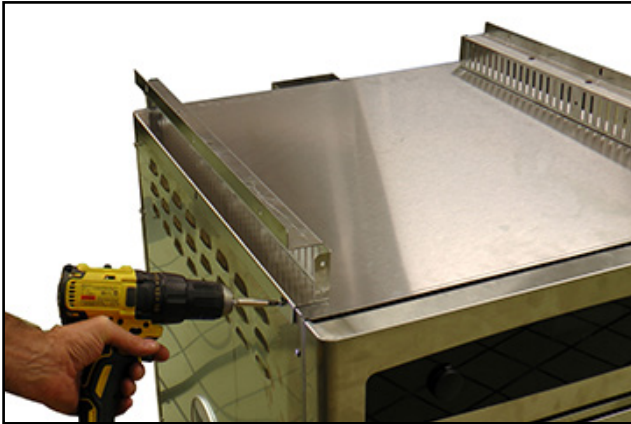


Fig. 5

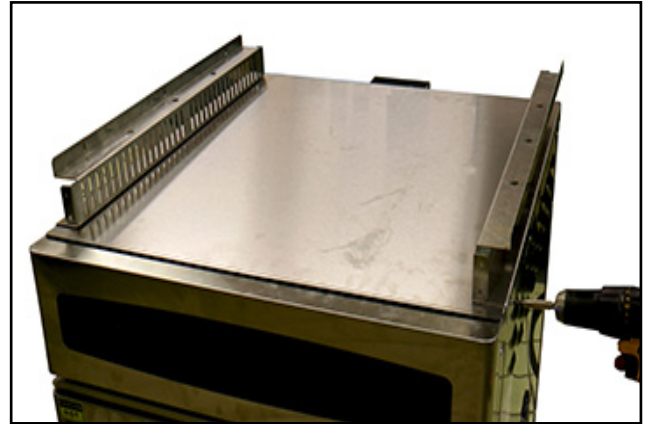


Fig. 6

- Using a Phillips screwdriver or screw gun, remove the six screws along the bottom side of the top unit. Save the screws for re-use (Fig. 7).
- Using several people, lift top unit and slide into brackets mounted on the bottom unit. Align the holes in the bottom sides of the top unit with the holes on the brackets (Fig. 8).



Fig. 7



Fig. 8

- Using the six screws from Step 4, fasten the bracket top onto the bottom of the top unit (Fig. 9).

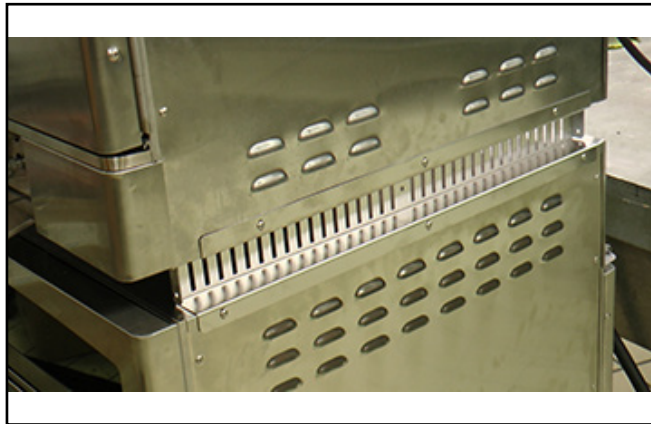


Fig. 9

- Insert front cover in between the top and bottom unit. Using a Phillips screwdriver and the four screws provided, attach cover to the stacking bracket (Figs. 10 & 11).



Fig. 10



Fig. 11