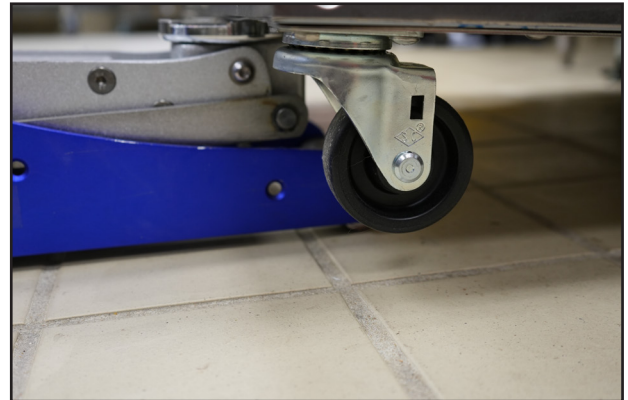


AC1028 Plate Caster Shim Kit

TOOL(S) NEEDED

- Small Floor Jack
- 7/16" Wrench
- Ratchet with a P3 Phillips Bit

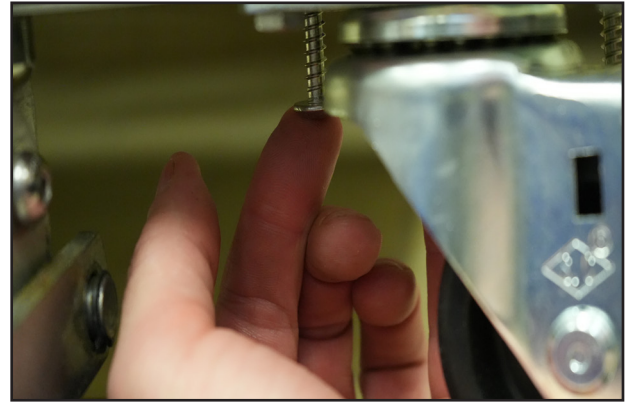


1. Identify the caster you want to shim. Place the floor jack near the caster and lift the unit up approximately one inch.

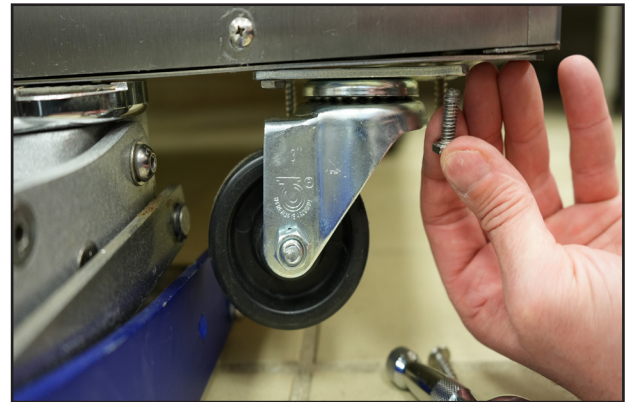


2. Using the ratchet with the P3 Phillips bit, remove the two plate caster screws.

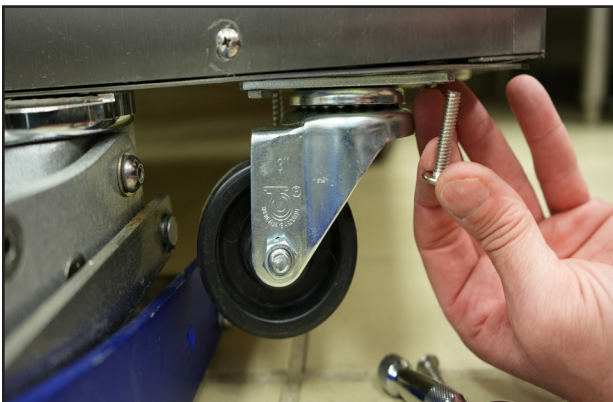
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3. Replace the removed screws with the longer screws provided in the kit. Start the screws, do not tighten at this time.

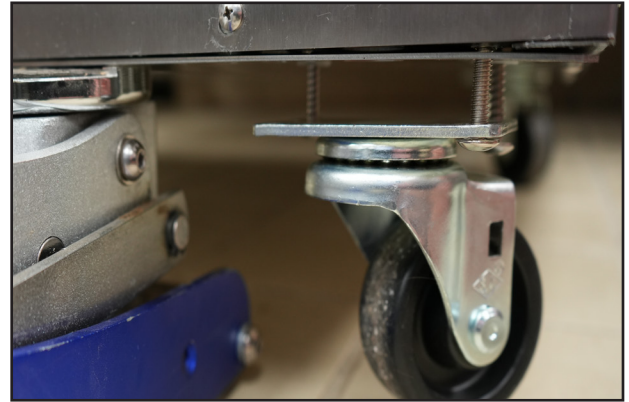


4. Using a 7/16" wrench, remove one of the two outside plate caster bolts.

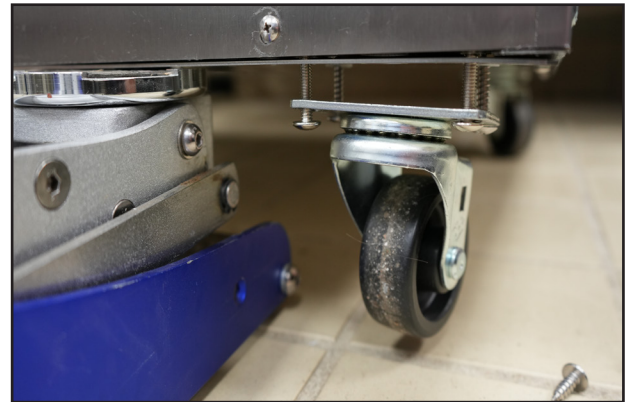


5. Replace the removed bolt with one of provided longer bolts. Start the bolt. Do not tighten at this time.

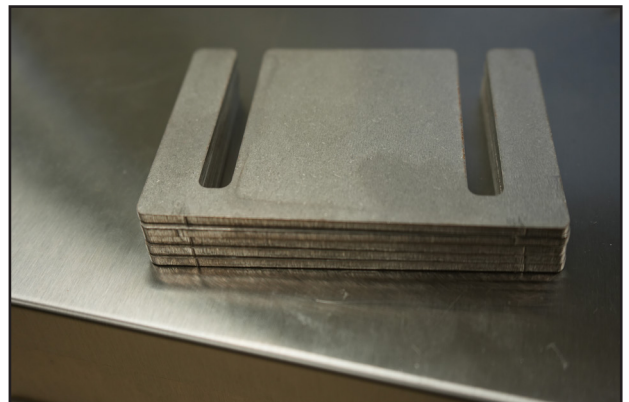
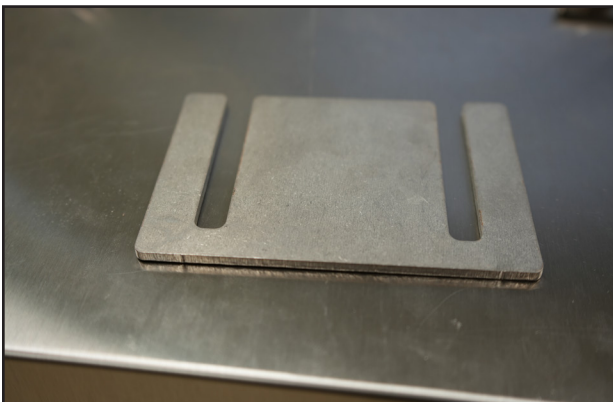
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6. Using a 7/16" wrench, remove the remaining outside plate castor bolt. The plate castor will drop down when this bolt is removed.

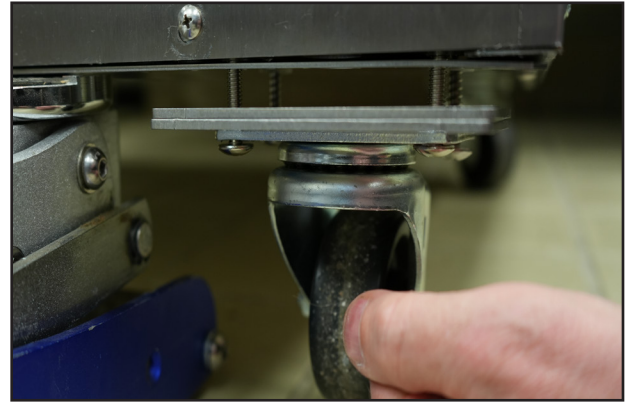
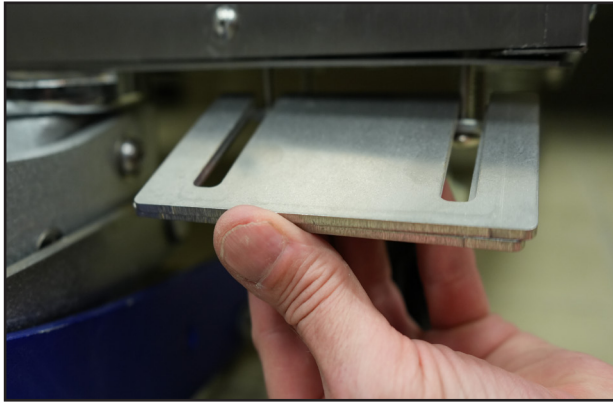


7. Replace the removed bolt with one of provided longer bolts. Start the bolt. Do not tighten at this time.

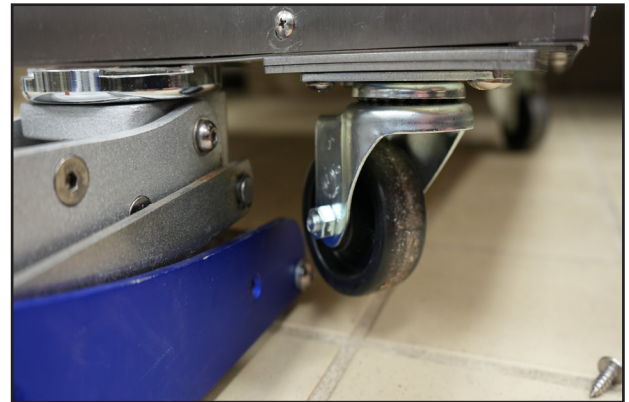


8. Determine how many shims are needed to level the cabinet. Each shim is 1/8" thick. It is recommended not to use more than five shims.

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9. Slide the shims between the bolts. Ensure the shims are between the caster plate and the bottom of the cabinet.



10. Using the ratchet with a P3 Phillips bit, tighten the four caster bolts.



11. Lower the cabinet. Repeat the process for any other caster that requires shims.

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