

PS3174 & AC1021 Stacking Kit Instructions

TOOL(S) NEEDED

- Phillips screwdriver
- 5/16" wrench or nutdriver

These instructions cover how to install the PS3174 (UV) and the AC1021 (SP) stacking kit.

**** When stacking the top unit, 3-4 people are required.****



1. Using a Phillips screwdriver, remove the six top retaining screws from the unit that is going to be the bottom unit. Remove the top.



2. Locate the new top in the kit and place the top on the bottom unit. Peel the protective film off the top.

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3. Locate the two side rails in the kit. Mount each rail, long side down, using the six top screws.



4. Locate the long cross beam in the kit. Mount as shown. Use four of the provided screws to mount to the side rails.



5. Locate one of the short beams and mount to the long beam and the back end of the side rail.

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6. Locate the other short beam and mount to the long beam and the front end of the opposite side rail.



7. Remove the casters from the top unit and the three bottom panel screws from each side. Using three to four people, set the top unit onto the bottom unit.

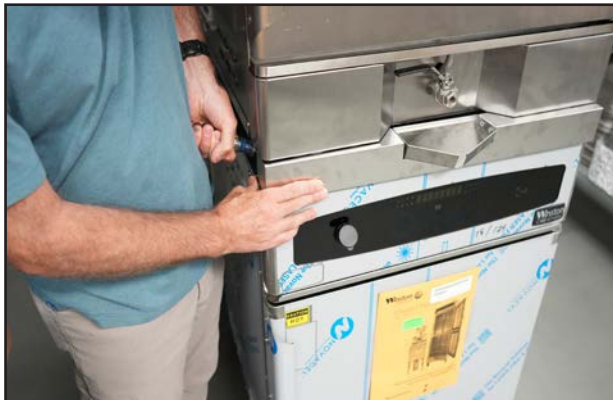


8. Align the top unit so the bottom panel screw holes are aligned with the rail holes.

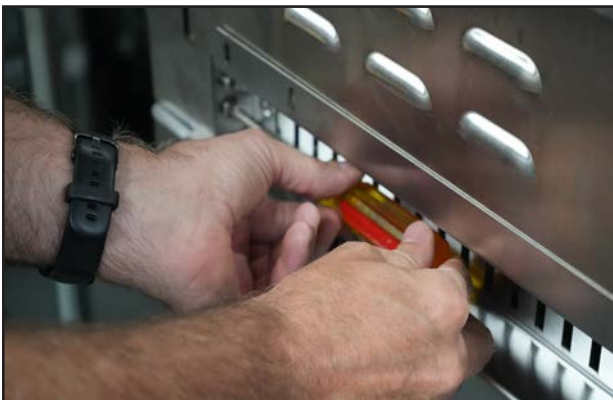
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9. Locate the front drain pan and front trim piece in the kit. Using the four provided bolts and a 5/16" wrench or nutdriver, attach the drip pan as shown.



10. Place the front trim piece into place between the top unit and the bottom unit. Use a screwdriver to lift up on the top unit to properly insert the trim piece.



11. Secure the front trim to the side rails using the provided four screws.

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12. Insert the back trim piece in between the top unit and bottom unit. Using a Phillips screwdriver secure with the four provided screws.



13. Secure the top unit to the bottom unit with the six bottom plate screws as shown.

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