

Installing 3" & 5" Casters onto the HBB Drawer Bottom

TOOL(S) NEEDED

- 3/4" Wrench

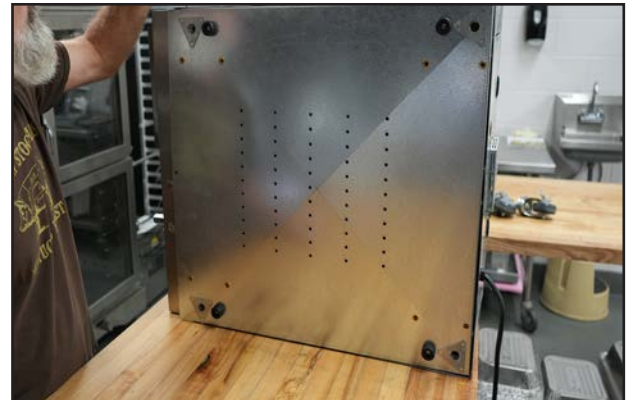


DANGER: Electrical Hazard

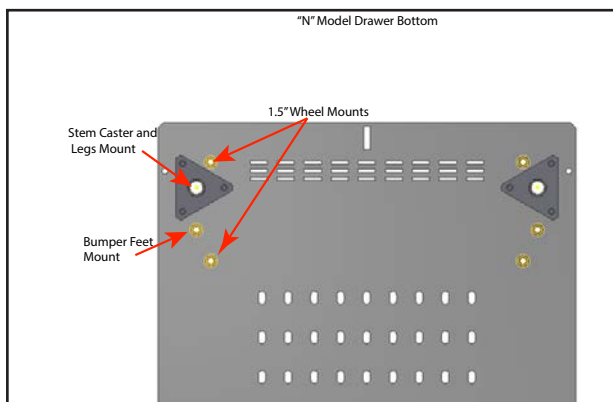
Power off and unplug the unit before installing the casters.

Drain all the water from the unit before installing the casters.

**** Ensure the drawer unit has the correct bottom. All units made after June 23, 2025, have the universal bottom. If the unit was made before that date, a SV1302 or SV1303 Universal bottom must be installed first.****



1. Remove the drawer (s). Place the unit on it's side.



2. Locate the caster mounting holes on the drawer bottom. Carefully thread the casters into the four mounting holes. Ensure the two locking casters are in the front.

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3. Use a 3/4" wrench to tighten the casters. Flip the unit onto the casters.



4. Replace the drawer(s).

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