



## Installing the SV1295 -1.5" Wheels & Bracket onto the HBB Drawer Bottom

## **TOOL(S) NEEDED**

- (2) 1/2" wrenches
- 1/8" Allen wrench

## DANGER: Electrical Hazard

Power off and unplug the unit before installing the SV1295 kit.

Drain all the water from the unit before installing the SV1295 kit.

\*\* Ensure the drawer unit has the correct bottom. All units made after June 23,2025, have the universal bottom. If the unit was made before that date, a SV1302 or SV1303 Universal bottom must be installed first.\*\*



1. Remove the drawer (s). Place the unit on it's side.







2. Lay out the parts in the kit and verify they all are present. Place the two wheel locking plates into two brackets as shown.

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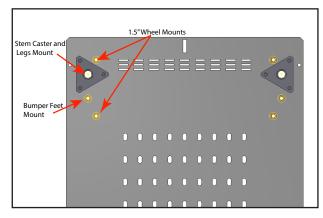


3. Set a wheel into the bracket and slide the wheel bolt through it.





4. Thread on the wheel nut and tighten using two 1/2" wrenches. Repeat the process with the other front wheel and the two back wheels The back wheels will not have a locking plate.





5. Locate the wheel and bracket mounting holes on the drawer bottom. Start with the back wheels. Using the provided screws and an 1/8" Allen wrench mount the two back wheels.



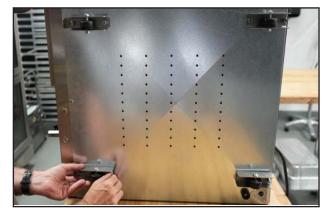








6. Ensure to tighten with the 1/8" Allen wrench. Next Install the two front wheels.





7. Tighten the bolts with the 1/8" Allen wrench. Set the unit down on the wheels.





8. Verify that the locks slide back and lock the wheels into place. Replace the unit drawer

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