

SV1308 Installation Instructions

Converting Transport Cabinets to Non-Transport w/Base and Legs

TOOL(S) NEEDED

- 7/16" socket
- #2 Phillips driver
- Flat head screwdriver
- 5/16" socket
- 3/8" socket
- Drill with an 1/8" bit
- SV1308 Kit

KIT ITEMS INCLUDED

- Qty (1) Transport base side panel (LH)
- Qty (1) Transport base side panel (RH)
- Qty (4) Bracket assembly
 - Qty (4) Mounting bracket
 - Qty (4) Square nut
 - Qty (8) 1/4-20 bolts
 - Qty (8) 1/4-20 nuts
- Qty (4) 6" Legs

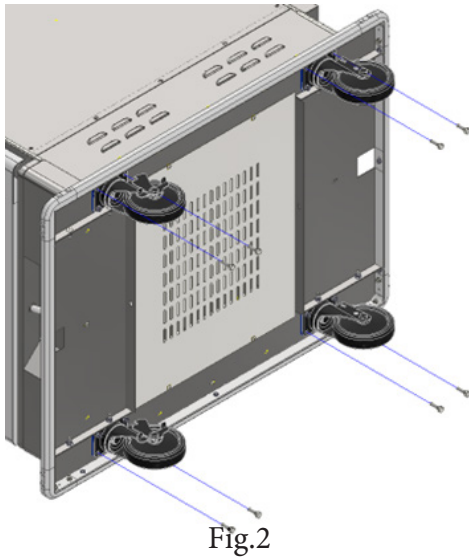
1. With the assistance of 2-4 people, lay the cabinet down on its side. It is recommended to lay the cabinet on blocking to allow easier access to the transport base.



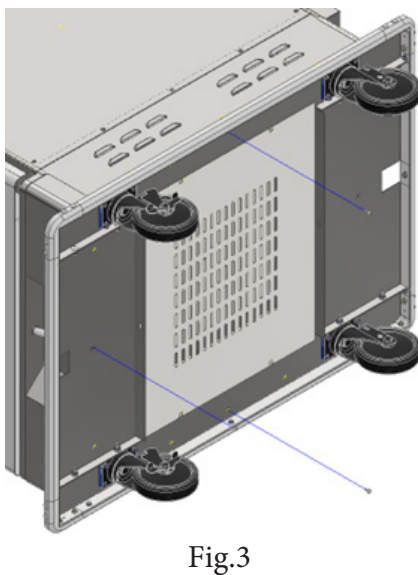
Fig.1

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2. Using a 7/16" socket, remove qty (8) 1/4-20 bolts from the mounted casters.



3. Using a #2 Phillips driver, remove qty (3) Phillips head screws that secure the transport base to the cabinet.



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4. Remove the transport base.

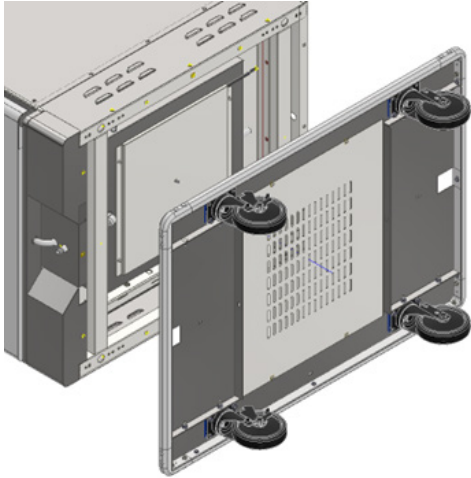


Fig.4

5. Using a #2 Phillips driver and a 7/16" socket, remove qty (8) of each of 1/4-20 bolts and nuts from the mounted casters.

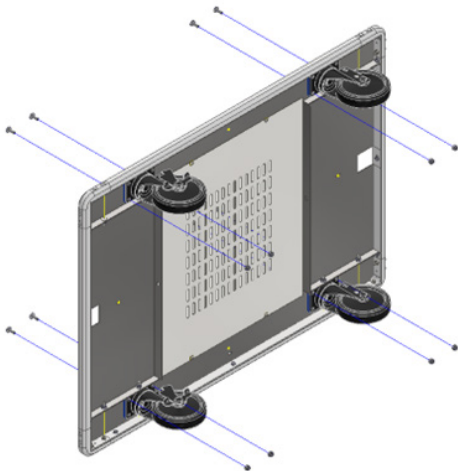


Fig.5

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6. Remove casters and shims.

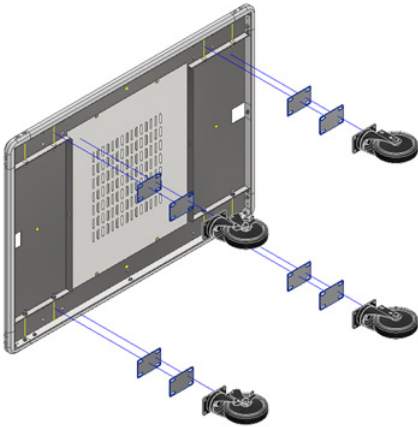


Fig.6

7. Step 7: Using a #2 Phillips driver, remove qty (4) Phillips head screws that secure the bottom panel to the transport base. Remove bottom panel and qty (4) grommet inserts from the base.

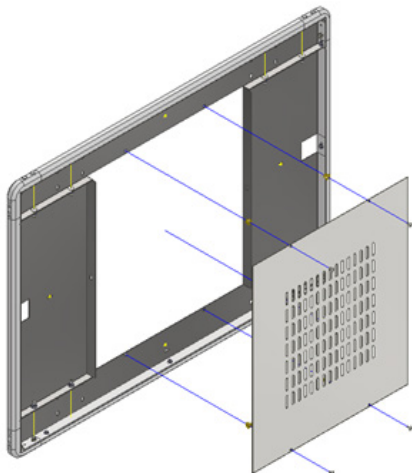


Fig.7

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8. Using a flat head screwdriver, remove qty (16) plugs from bumper assembly.

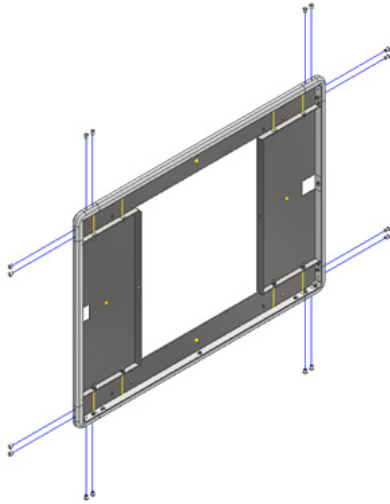


Fig.8

9. Using a 5/16" socket, remove qty (3) #10 screws and remove bumper #1.

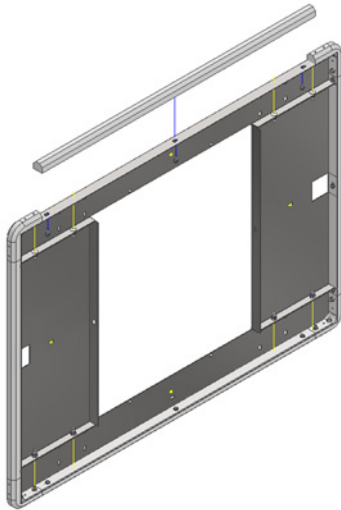


Fig.9

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10. Using a #2 Phillips driver and a 3/8" socket, remove qty (3) of each of 10-32 bolts & nuts and remove bumper corner #1.

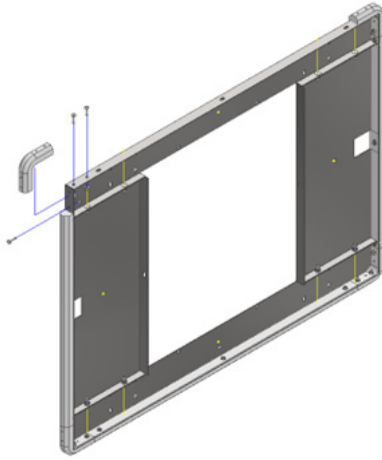


Fig.10

11. Step 11: Using a 5/16" socket, remove qty (3) #10 screws and remove bumper #2.

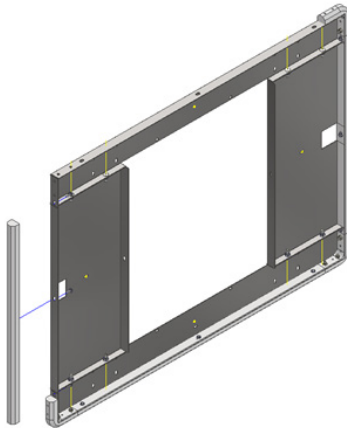


Fig.11

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12. Using a #2 Phillips driver and a 3/8" socket, remove qty (3) of each of 10-32 bolts & nuts and remove bumper corner #2.

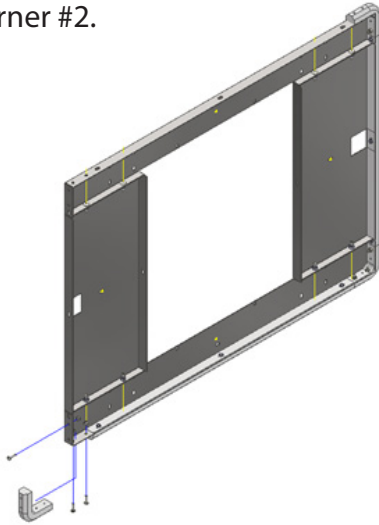


Fig.12

13. Using a 5/16" socket, remove qty (3) #10 screws and remove bumper #3.

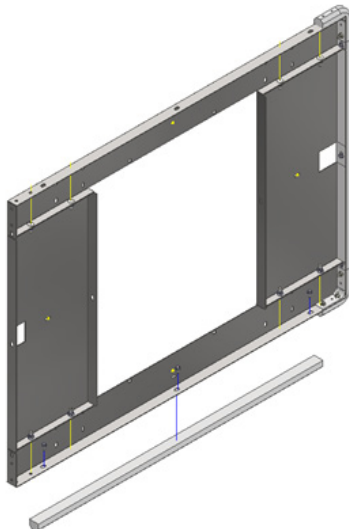


Fig.13

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14. Using a #2 Phillips driver and a 3/8" socket, remove qty (3) of each of 10-32 bolts & nuts and remove bumper corner #3.

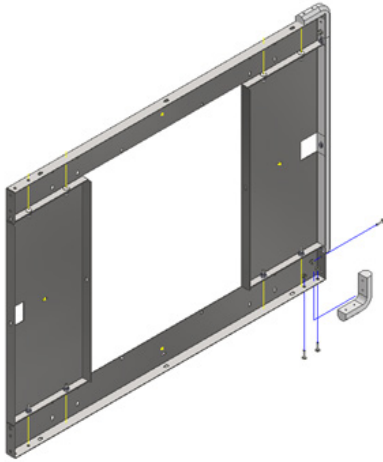


Fig.14

15. Using a 5/16" socket, remove qty (3) #10 screws and remove bumper #4.

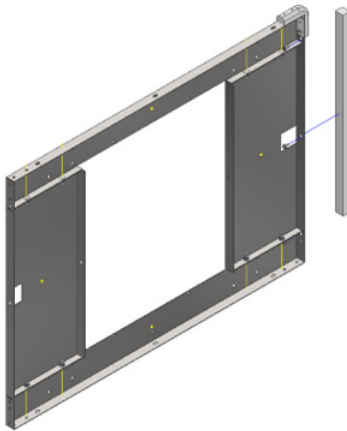


Fig.15

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16. Using a #2 Phillips driver and a 3/8" socket, remove qty (3) of each of 10-32 bolts & nuts and remove bumper corner #4.

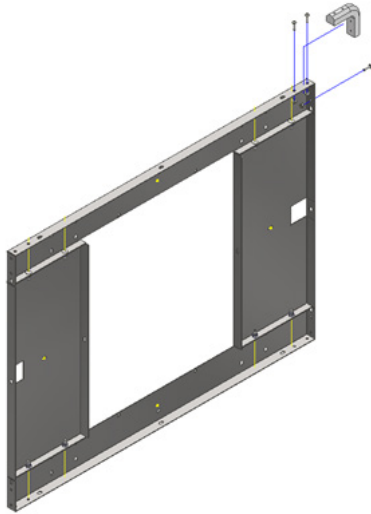


Fig.16

17. Step 17: Using a 7/16" socket, remove qty (8) of each of 1/4-20 nuts and carriage bolts from transport base panels.

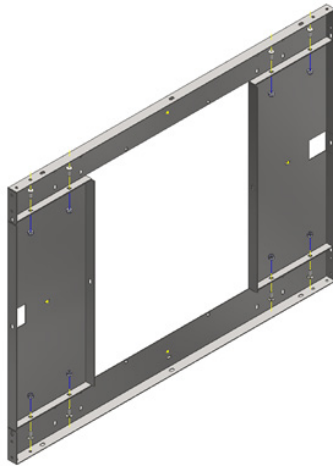


Fig.17

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18. Separate transport base panels.

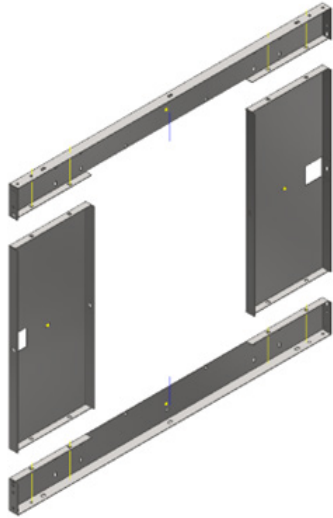


Fig.18

19. Swap in new side panels from kit (see arrow callouts below).

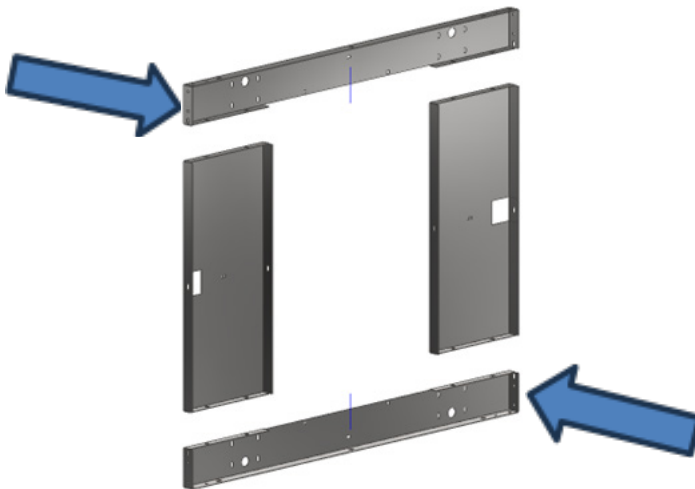


Fig.19

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20. Using a 7/16" socket, assemble qty (8) of each of 1/4-20 nuts and carriage bolts into transport base panels.

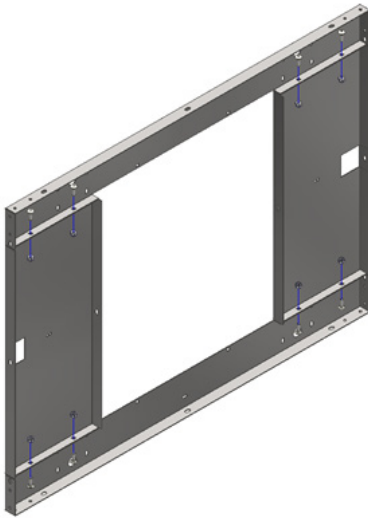


Fig.20

21. Using a #2 Phillips driver and a 3/8" socket, assemble qty (3) of each of 10-32 bolts & nuts into bumper corner #4.

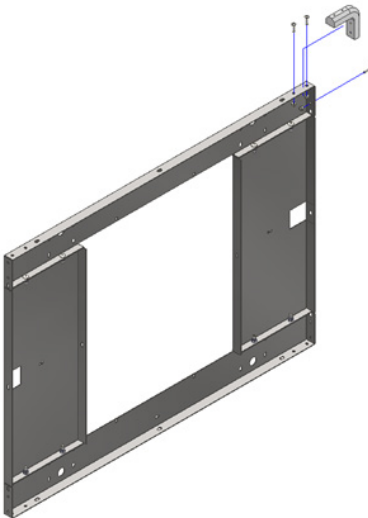


Fig.21

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22. Using a 5/16" socket, assemble qty (3) #10 screws into bumper #4.

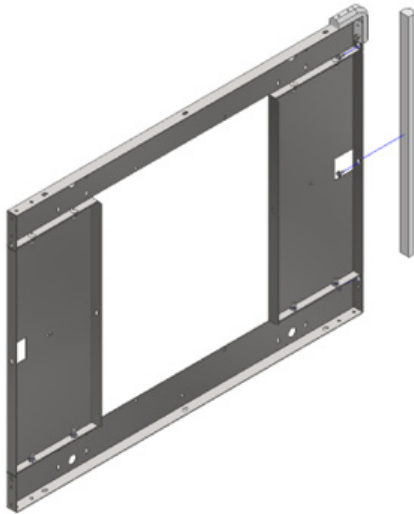


Fig.22

23. Using a #2 Phillips driver and a 3/8" socket, assemble qty (3) of each of 10-32 bolts & nuts into bumper corner #3.

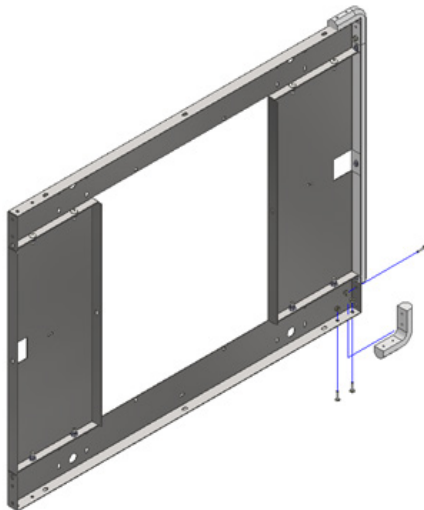


Fig.23

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24. Using a 5/16" socket, assemble qty (3) #10 screws into bumper #3.

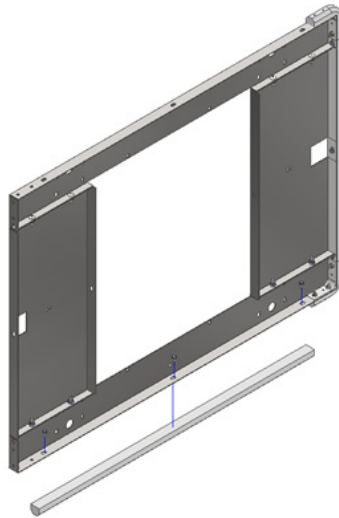


Fig.24

25. Using a #2 Phillips driver and a 3/8" socket, assemble qty (3) of each of 10-32 bolts & nuts into bumper corner #2.

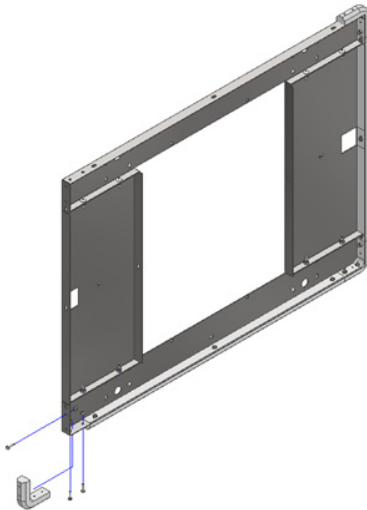


Fig.25

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26. Using a 5/16" socket, assemble qty (3) #10 screws into bumper #2.

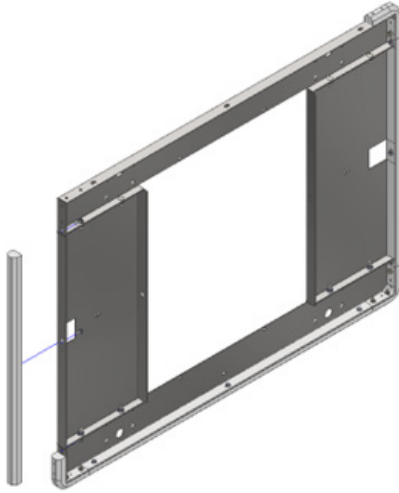


Fig.26

27. Using a #2 Phillips driver and a 3/8" socket, assemble qty (3) of each of 10-32 bolts & nuts into bumper corner #1.

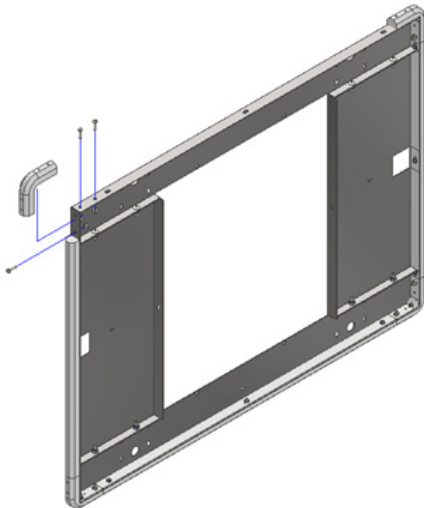


Fig.27

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28. Using a 5/16" socket, assemble qty (3) #10 screws into bumper #1.

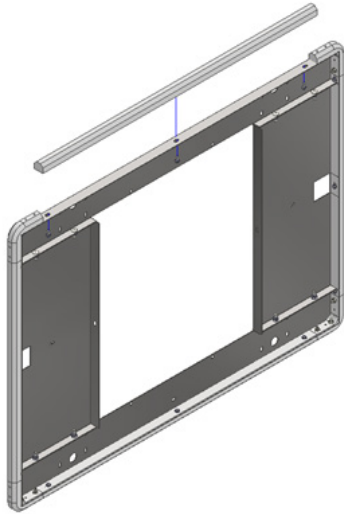


Fig.28

29. Install qty (16) plugs into bumper assembly.

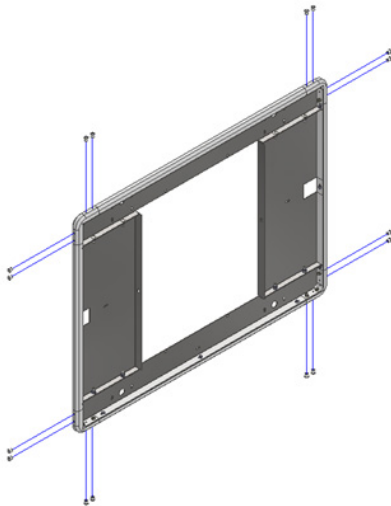


Fig.29

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30. Set the transport base aside and go back to the cabinet.

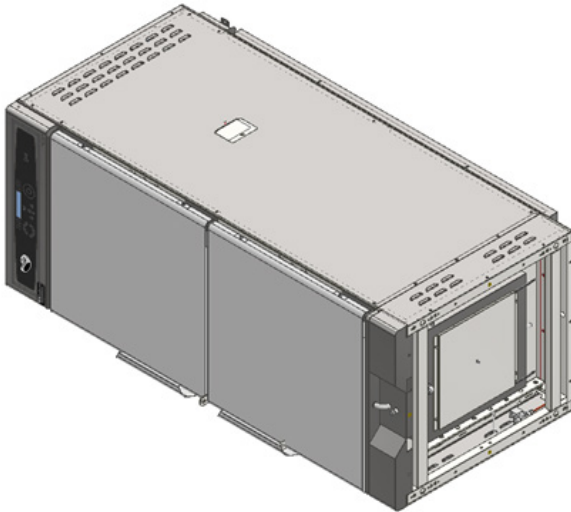


Fig.30

31. Using a drill with an 1/8" bit, drill out qty (12) rivets from the bottom frames of the cabinet.

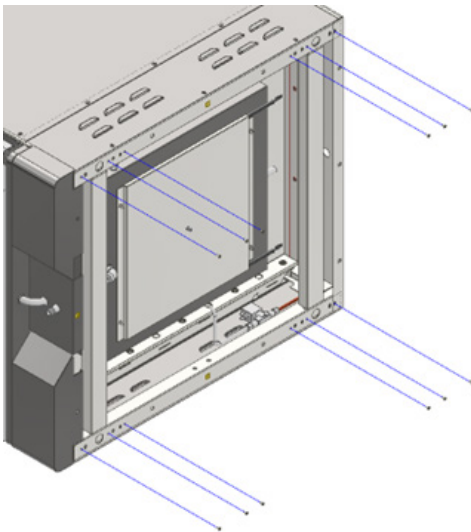


Fig.31

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32. Remove qty (4) retaining brackets and qty (12) ¼-20 nuts from cabinet frame interior.

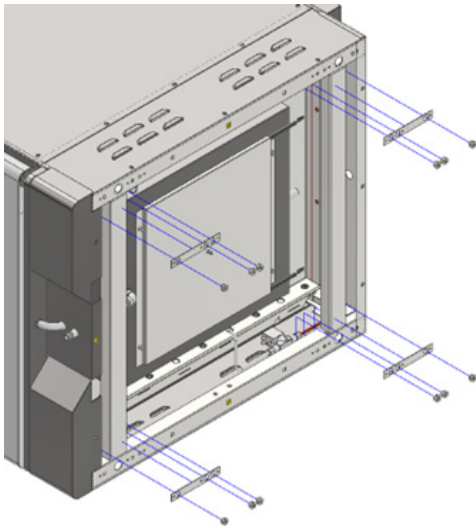


Fig.32

33. Locate transport base and align with bottom of cabinet.

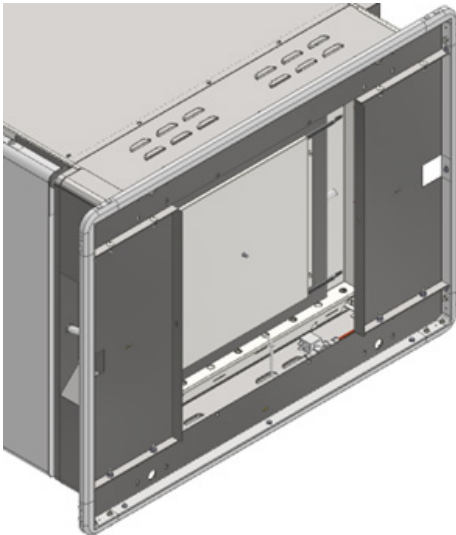


Fig.33

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34. Using a #2 Phillips driver, assemble qty (3) Phillips head screws securing the transport base to the cabinet.

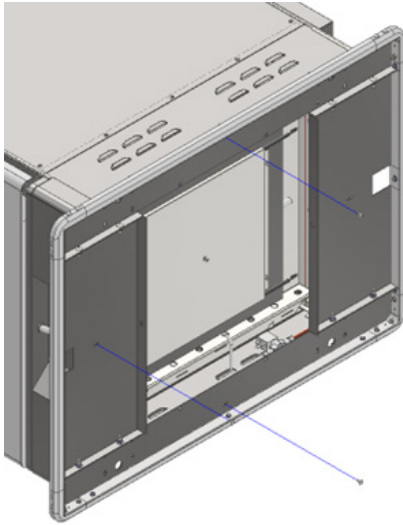


Fig.34

35. Reach through opening in the transport base to install qty (4) bracket assembly in frame. Secure bracket assembly with 1/4-20 bolts & nuts from kit with a #2 Phillips driver & a 7/16" socket (image on the right shows qty (1) bracket assembly fully installed).

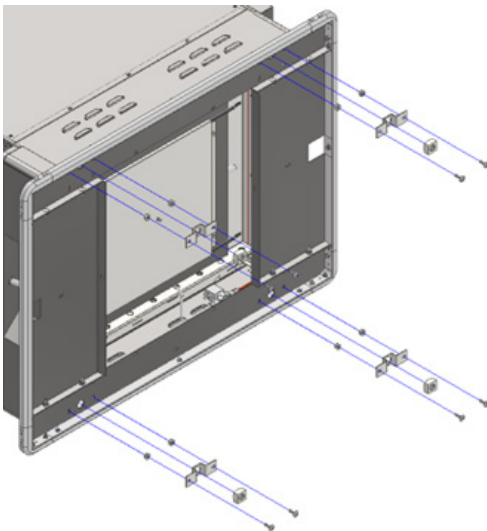


Fig.35

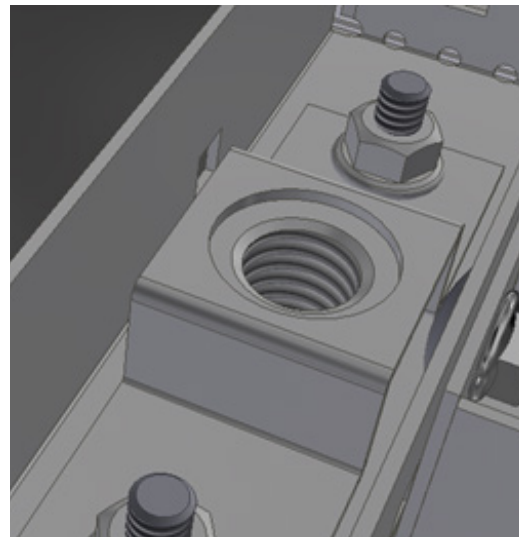


Fig.36

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36. Manually screw in legs (Loctite application is highly recommended).

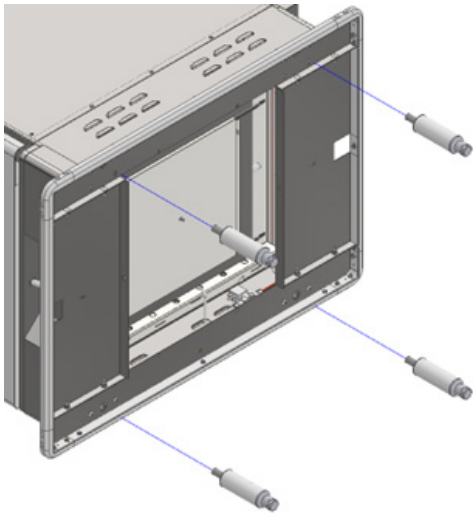


Fig.37

37. Insert qty (4) grommets into transport base and secure bottom panel to the base with qty (4) Phillips head screws using a #2 Phillips driver.

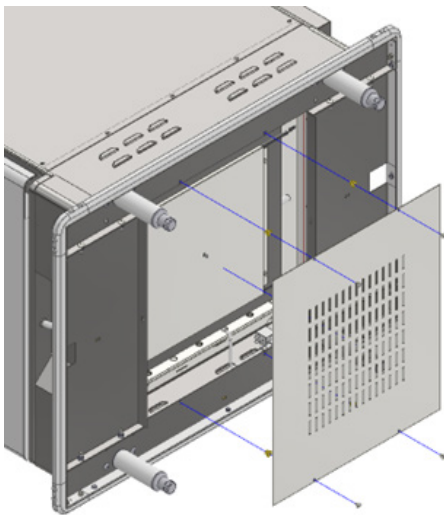


Fig.38

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38. With the assistance of 2-4 people, lift the cabinet upright onto its feet.



Fig.39

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