

PS3174 Universal Stacking Kit

INSTRUCTIONS

TOOL(S) NEEDED

- Phillips screwdriver
- 7/16" wrench

1. Lay top unit on its back or side. Using a Phillips head screwdriver and a 7/16" wrench, remove the four casters (Fig. 1-2).



Fig. 1



Fig. 2

2. Using a Phillips screwdriver or a screw gun, remove the six screws that retain the top on the bottom unit and remove the existing top. Save the screws for re-use (Fig. 3-4).

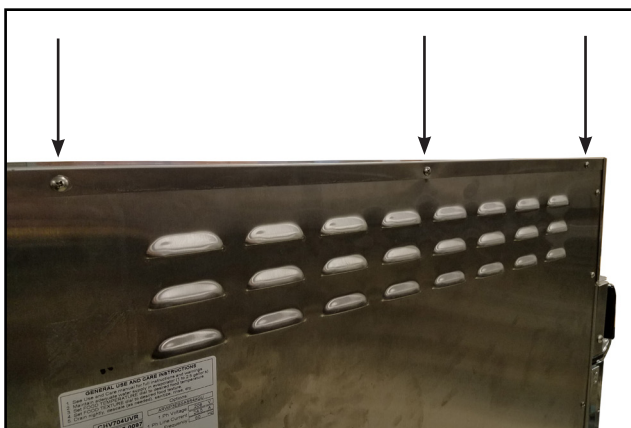
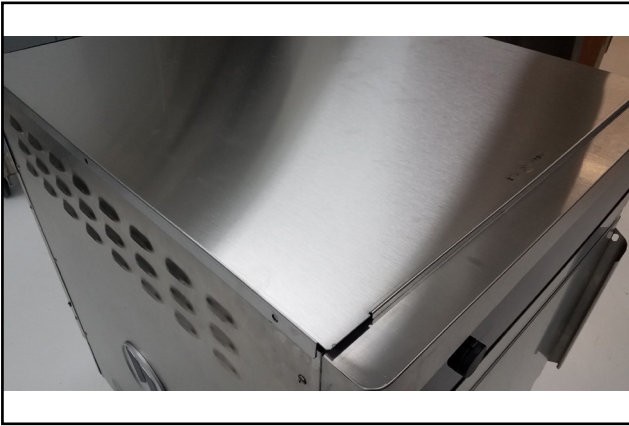


Fig. 3



Fig. 4

3. Install provided top onto the bottom unit. The control board may need to be removed in order to ensure a correct fit. DO NOT replace the screws at this time. (Fig. 5-6).

**Fig. 5****Fig. 6**

4. Place the side rails on top of the bottom unit. Ensure that the taller edge is facing down. Replace the six top retaining screws, but do not tighten all the way.(Fig. 7-8)

**Fig. 7****Fig. 8**

5. Remove the six screws from the bottom panels of the top unit. Save the screws for reuse.(Fig. 9)

**Fig. 9**

6. Using several people, lift top unit and slide into brackets mounted on the bottom unit. Align the holes in the bottom sides of the top unit with the holes on the brackets. Using the six screws from Step 5, fasten the bracket top onto the bottom of the top unit. (Fig. 10-11)

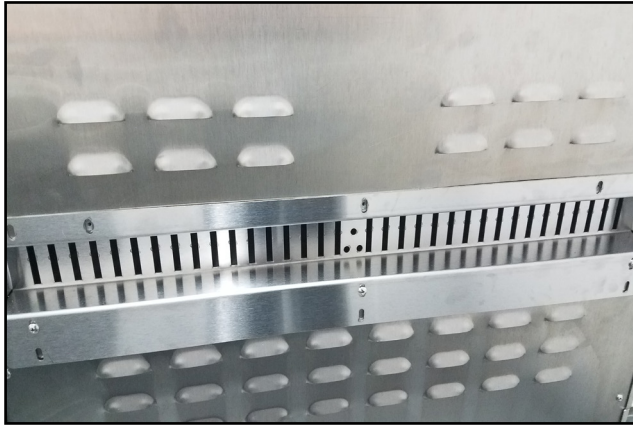


Fig. 10

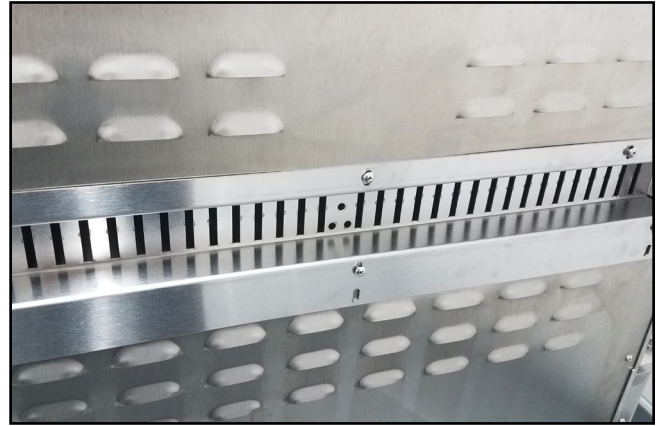


Fig. 11

7. Located the front trough and back panel in the kit. Insert provided grommets into each end. (Fig. 12-13)

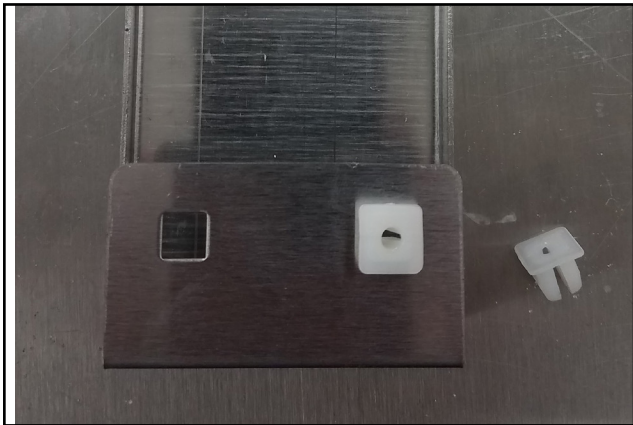


Fig. 12

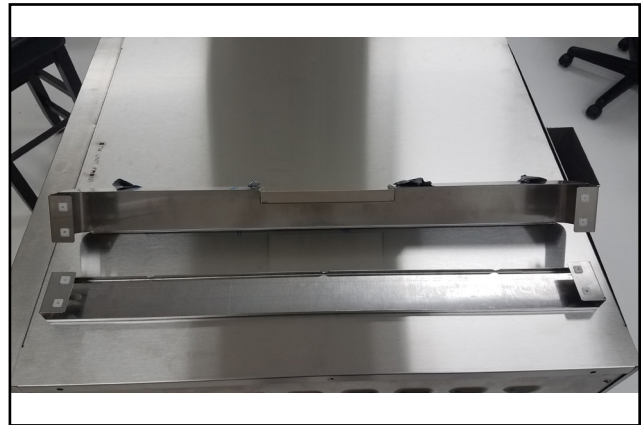


Fig. 13

8. Insert back panel between upper and lower unit. Ensure that panel is flush across the back and secure with a Phillips screwdriver and four provided screws. (Fig. 14-15)



Fig. 14



Fig. 15

9. Insert front panel between upper and lower unit. Ensure that panel is flush across the front and secure with a Phillips screwdriver and four provided screws.(Fig. 16-17)



Fig. 16



Fig. 17

10. After ensuring that everything is flush and aligned, tighten all stacking kit screws. (Fig. 18)



Fig. 18