

# Door Rehinging INSTRUCTION MANUAL

**TOOL(S) NEEDED:**

- Phillips Head Screwdriver #2
- 7/16" Nut Driver
- 1 1/32" Nut Driver
- 3/8" Nut Driver
- Pliers

CVap cabinets are engineered with corrosion-resistant hardware requiring specialized instructions to allow field reversal of door hinging. Traditional hardware will not endure the years of moisture attack from the high humidity atmospheres unique to CVap equipment. Please read and follow these instructions carefully. This instruction applies to half size (one door per side as shown at right) and full size cabinets (2 doors per side).

**INSTRUCTIONS:**

1. Disconnect all power to unit before attempting to service. If you are unsure how to disconnect unit, consult a qualified electrician.



2. Remove (10 or 12 depending upon size of cabinet) Phillips head screws on each side panel of the cabinet including the ones that hold the top (see image at right). Save screws for re-use.

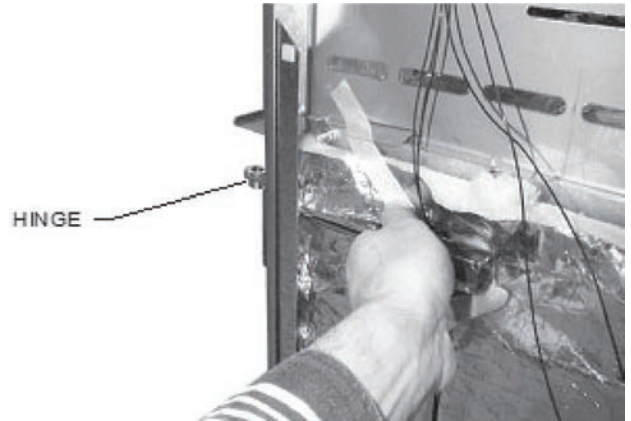


3. Remove the cabinet top and side panels. The side panels can be bowed outward and pulled out for easier removal (see image at right).

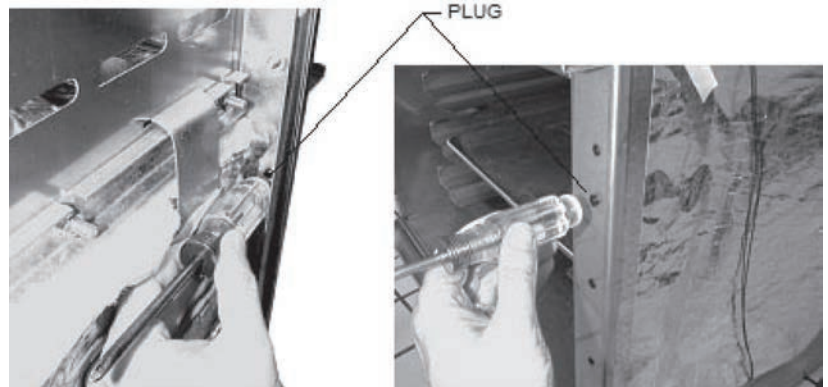


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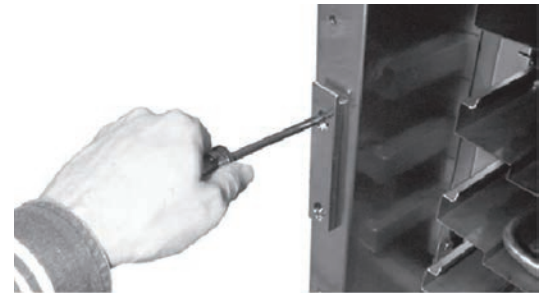
4. Remove and put aside the door(s) by opening fully and lifting up off the hinges.
5. Remove the hinges on the cabinet by using the Phillips head screwdriver #2 and 7/16" nut driver. You may have to use the pliers to grip the handle of the nut driver for added turning power to loosen the nuts. Save screws and nuts for re-use. Note that the top hinge is cut out around the top edge which is different than the bottom hinge.



6. Remove the black plastic plugs from the hinge mounting holes on the other side of the cabinet by tapping them out from the back side using the handle end of a nut driver. Insert these same plugs in the hinge holes on the other side of the cabinet (see images at right).



7. Remove the metal striker plate mounted on the cabinet by removing two screws using the screwdriver and 3/8" nut driver (see image at right).
8. Remove the black plastic plugs and install striker plate on the opposite side of the cabinet. Place the same plastic plugs into the holes where the striker plate was just removed.



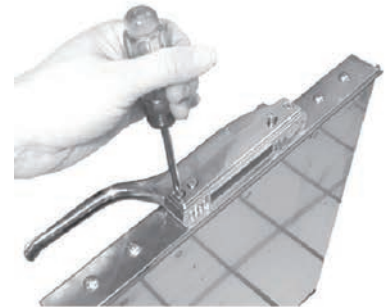
9. Install the hinges that were removed in step #5 onto the other side of the cabinet. Make sure that the top hinge (with cut out edges) is installed at the top of the cabinet. See photos at right for proper positioning of the hinges.



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10. NOTE: The following steps involve removing and replacing the hardware on the doors. It is important to note that on half size cabinets (one door per side) and the lower door of full size cabinets (2 doors per side), the hardware is moved from one side of the door to the other. For the upper door of full size cabinets the hardware is removed and replaced on the same side of the door and then the door is flipped over.

11. Remove four screws from the door handle(s) and save for re-use. Exercise caution when removing these screws. Be careful not to cross-thread or strip the screws and nuts.



12. Remove the top and bottom hinges from the door(s) by removing two screws that hold each hinge. Save the screws for re-use.



13. Remove two screws securing the door handle cover and save for re-use (on half size cabinets and full size cabinets, bottom doors only).



14. Remove four place-holder screws on the door and save for re-use (not applicable to the top door of full size cabinets where the hinges will be replaced on the same side as they were removed, see step #16).



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15. Install door handle on the other side of the door for half size cabinets and the lower door on full size cabinets. Flip the handle over in place on the top door of full size cabinets. The handle should be toward the top of the door. Make sure the screw plate is in place. Insert the screws by hand first to make sure they are started properly. Then tighten the four door handle screws, being careful not to cross-thread or strip the screws or nuts.



16. Install door cover on the other side of the door (on half size cabinets and full size cabinets, bottom doors only).



17. Install hinges on the other side of the door for half size cabinets and the lower door on full size cabinets. Move and flip the hinges to place the top hinge where the bottom hinge was and the bottom hinge where the top hinge was on the top door of full size cabinets. Note the positions of the hinges.



**TOP HINGE**



**BOTTOM HINGE**

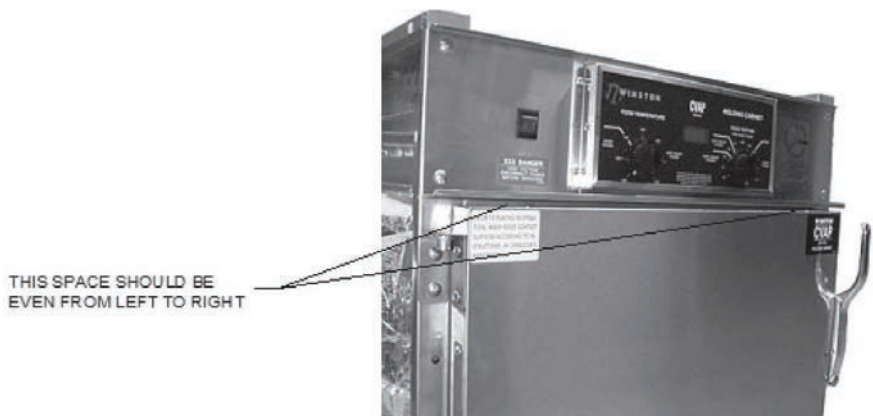
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18. Install the four place-holder screws on the handle side of the door.



**19. MAKE SURE ALL SCREWS AND NUTS ARE TIGHT.**

20. Install the door(s) onto the cabinet and check for proper alignment.



21. Re-install cabinet side panels by bowing them into place the same way they were removed in step #3 and secure with 7 or 9 screws (depending upon the size of the cabinet). Make sure the fan vent holes line up properly with the fans. The vents should be bowed outward slightly.



22. Re-install cabinet top and secure with screws.

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